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## SPECIFICATION FOR PAPER DOYLEYS

ITEM	UNIT	STANDARD/TOLERANCE	METHOD
Basis Weight	g/m <sup>2</sup>	40 +/- 2	T 410
Thickness	Micron	56 +/-3	T 411
Density	gr/cm <sup>3</sup>	0.714 +/- 0.02	
Bulk	cm <sup>3</sup> /gr	1.400 +/- 0.03	
Moisture	%	6.5 +/- 0.5	T 412
	W Sec	300 +/- 10	T 479
Smoothness	F	9.5 +/- 1.0	
Porosity	CmHg Sec/ 100 ml	34 +/- 2	T 460
Brightness (ISO)	W	%	86 +/- 1
	F		
Tensile strength	MD	kN/m	T 404
	CD	1.3 +/- 0.2	
Elongation	MD	%	T 404
	CD		
Tearing strength	MD CD	m/N	T 414
Bursting strength		kPa	T 403

Signed On behalf of Terinex Ltd

*Heather Charlton*

Sabrina Love  
 Quality Assistant to SHE Manager

Dated: SEPT 2017